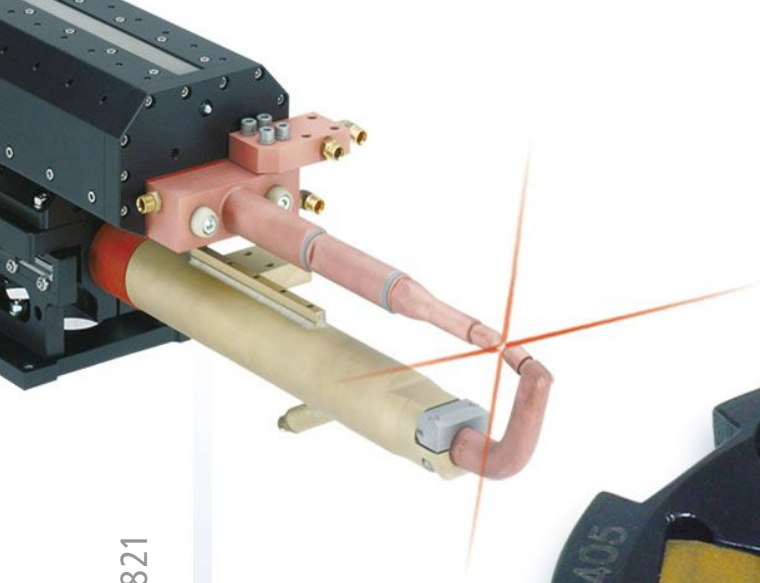


High Precision Milling Tool for Spot Welding Electrodes as per DIN/ISO 5821



Single-Blade milling tool



- For electrode caps
French standard or similar
- Interchangeable cutter blade
- HSS cutter blade,
titanium coated
- Castellated tool holder with
circlip retention

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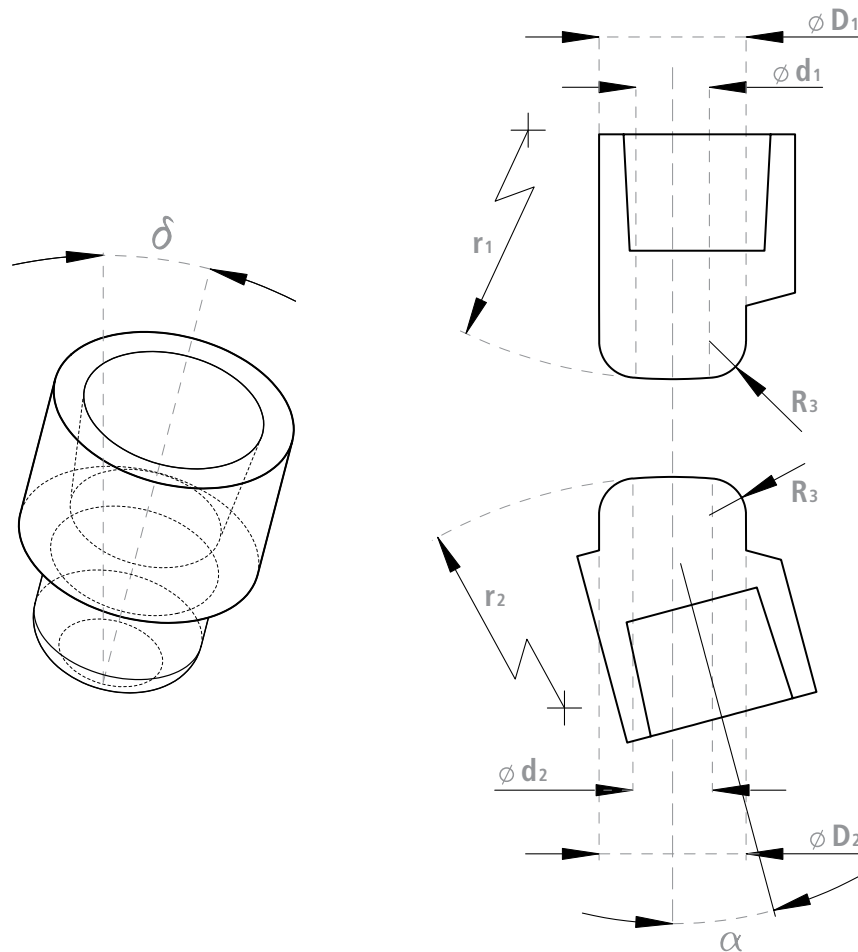
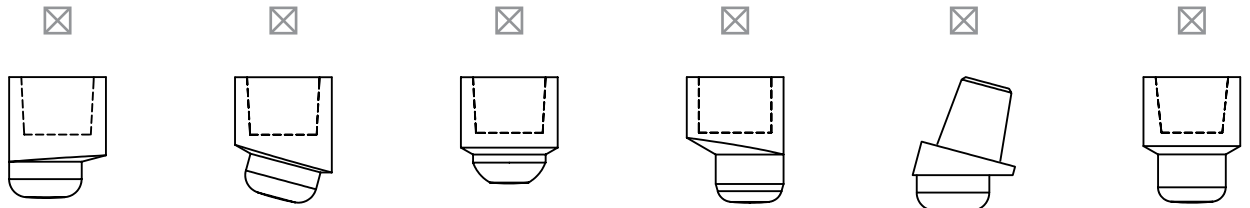
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Dressing tools are available for the following ISO standard electrodes and in conversion holders to fit in these competeters machines:* ABB, AEG, AMDP, Bräuer, EDI, Exrod, Gem, Hitech, Obara, Retek, Rotech, Sementorq, Sinterleghe, Stillwater.



Part number	Lutz reference	d ₁	D ₁	r ₁	d ₂	D ₂	r ₂	α	δ	Holder
GY8,0/4-8,0/4-R3-F	3.87.00.04	8,0	14,0	40	8,0	14,0	40	5°,10°,15°,18°, 20°	0°-15°	F
GY6,0/4-6,0/4-R3-F	3.87.00.05	6,0	12,0	40	6,0	12,0	40	5°,10°,15°,18°, 20°	0°-15°	F

* Specials available upon request. Variations in cap profile can occur depending on weld gun geometry and correct alignment.

High Precision Milling Tool for Spot Welding Electrodes as per DIN/ISO 5821